

WHAT IS CLAIMED IS:

1. A wire cut electric discharge machine having rollers comprising:
 - a machine having an upper surface and a lower surface;
 - a feeding portion disposed on said upper surface, said feed portion having a downward surface;
 - a receiving portion disposed on said lower surface;
 - a working zone between said feeding portion and said receiving portion;
 - a wire electrode having two ends and an outer periphery;
 - a rolling device mounted beneath said lower surface of said machine, said rolling device having a pair of rollers, the rollers being spaced by an adjustable working distance;
 - said feeding wire electrode being rolled by said rollers from a cylindrical structure having a diameter into a thin piece-like structure having two substantially parallel surfaces, a working width between said two parallel surfaces being smaller than said diameter.
2. The wire cut electric discharge machine according to Claim 1, said rolling device further comprising:
 - an adjusting seat for adjusting a working gap between these two rollers
- 20 pivoted on said lower surface of said machine.
3. The wire cut electric discharge machine according to Claim 1, further comprising:
 - an independent driving device for driving one or two rollers.